

# **ULTRA FAST DIAPHRAGM VALVE**



ULTRA-HIGH PURITY DIAPHRAGM VALVES FOR ATOMIC LAYER DEPOSITION AND FAST SWITCHING APPLICATIONS





#### IN-LINE METAL DIAPHRAGM PNEUMATICALLY-OPERATED ULTRA FAST VALVES

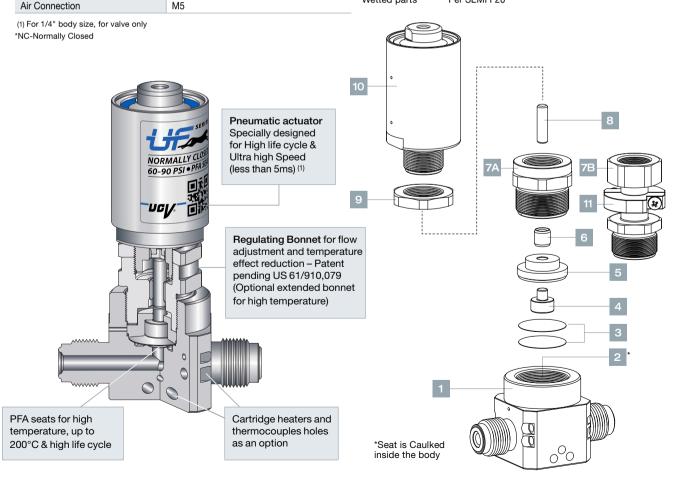
The Ultra-Fast series is designed for atomic layer deposition applications, high cycling, high temperature and ultra-high purity processes, under severe repeatability demands. With its unique (patent pending No. US61/910,079) flow adjustment mechanism, this series allows flow fine-tuning during operation. Optional extended bonnet and cooling fin provide superb solution for high temperature applications.



| IN-LINE VALVE SPECIFICATIONS     |   |  |  |  |  |  |  |  |
|----------------------------------|---|--|--|--|--|--|--|--|
| Structure                        | Direct-seal metal-diaphragm<br>valve without seal packing<br>Pneumatically operated |  |  |  |  |  |  |  |
| Pressure                         | Vacuum to 150 psi (10 bar)  |  |  |  |  |  |  |  |
| Temperature: Standard bonnet     | 14 to 248°F (-10 to 120°C)  |  |  |  |  |  |  |  |
| Extended bonnet                  | 14 to 392°F (-10 to 200°C)  |  |  |  |  |  |  |  |
| Leakage: Inboard Leakage         | ≤ 3x10 <sup>-11</sup> atm cc He/sec   |  |  |  |  |  |  |  |
| Across the seat                  | ≤ 1x10 <sup>-9</sup> atm cc He/sec (1)  |  |  |  |  |  |  |  |
| Particle                         | No particle detected above 0.1µm.   |  |  |  |  |  |  |  |
| Operated                         | High speed Pneumatic, NC*   |  |  |  |  |  |  |  |
| CV value                         | 0.25 / 0.6, Adjustable  |  |  |  |  |  |  |  |
| Port configurations              | 2-port straight, 2-port L, 3-port, 4-port   |  |  |  |  |  |  |  |
| Surface Finish Ra (Ave)-Standard | 5µin, Electropolished surface   |  |  |  |  |  |  |  |
| Air Supply                       | 60-90 psig (4 - 6 bar)  |  |  |  |  |  |  |  |
| Valve Response Time              | Less than 5ms (1)   |  |  |  |  |  |  |  |
| Air Commontion                   | ME  |  |  |  |  |  |  |  |

| MATERIALS   |                            |  |  |  |  |  |  |  |  |  |
|-------------|----------------------------|--|--|--|--|--|--|--|--|--|
| Item<br>No. | Part No.                   | Material                               |  |  |  |  |  |  |  |  |
| 1*          | Body                       | Stainless steel, 316L VAR or VIM/VAR** |  |  |  |  |  |  |  |  |
| 2*          | Seat (Caulked)             | PFA                                    |  |  |  |  |  |  |  |  |
| 3*          | Diaphragm                  | Co-Cr-Ni Alloy                         |  |  |  |  |  |  |  |  |
| 4           | Act. Button                | Stainless steel, 316L                  |  |  |  |  |  |  |  |  |
| 5           | Act. Button Holder         | Stainless steel, ASTM 630 H900         |  |  |  |  |  |  |  |  |
| 6           | Bushing                    | Carbon steel + PTFE                    |  |  |  |  |  |  |  |  |
| 7A          | Regulating Bonnet          | Stainless steel, 316L                  |  |  |  |  |  |  |  |  |
| 7B          | Extended Regulating Bonnet | Stainless steel, 316L                  |  |  |  |  |  |  |  |  |
| 8           | Connection Rod             | Stainless steel, 304                   |  |  |  |  |  |  |  |  |
| 9           | Locking Nut                | Stainless steel, 304                   |  |  |  |  |  |  |  |  |
| 10          | Actuator Assembly          | Stainless steel, 316L                  |  |  |  |  |  |  |  |  |
| 11          | Cooling Fin                | Aluminium 6061                         |  |  |  |  |  |  |  |  |

\*Wetted parts \*\* Per SEMI F20





### SURFACE-MOUNT, METAL DIAPHRAGM PNEUMATICALLY-OPERATED ULTRA FAST VALVES

The surface mount design complies with SEMI PR 3.1 for 1.112" C-seal. This series is manufactured according to UHP specifications of SEMI F-20 with pneumatic operating mechanisms.

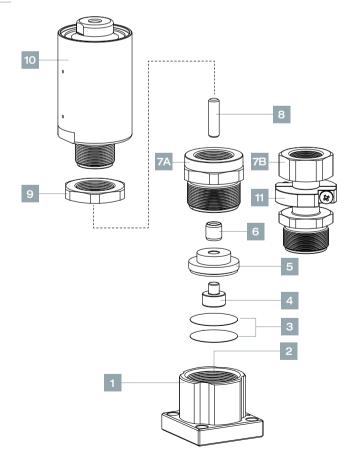


| SURFACE-MOUNT VALVE SPECIFICATIONS |   |  |  |  |  |  |  |  |
|------------------------------------|---|--|--|--|--|--|--|--|
| Structure                          | Direct-seal metal-diaphragm<br>valve without seal packing<br>Pneumatically operated |  |  |  |  |  |  |  |
| Pressure                           | Vacuum to 150 psi (10 bar)  |  |  |  |  |  |  |  |
| Temperature: Standard bonnet       | 14 to 248°F (-10 to 120°C)  |  |  |  |  |  |  |  |
| Extended bonnet                    | 14 to 392°F (-10 to 200°C)  |  |  |  |  |  |  |  |
| Leakage: Inboard Leakage           | ≤ 3x10 <sup>-11</sup> atm cc He/sec   |  |  |  |  |  |  |  |
| Across the seat                    | ≤ 1x10 <sup>-9</sup> atm cc He/sec (1)  |  |  |  |  |  |  |  |
| Particle                           | No particle detected above 0.1µm.   |  |  |  |  |  |  |  |
| Operated                           | High speed Pneumatic, NC*   |  |  |  |  |  |  |  |
| CV value                           | 0.25 / 0.6, Adjustable  |  |  |  |  |  |  |  |
| Port configurations                | 2-port, 3-port  |  |  |  |  |  |  |  |
| Surface Finish Ra (Ave)-Standard   | 5μin, Electropolished surface   |  |  |  |  |  |  |  |
| Air Supply                         | 60-90 psig (4 - 6 bar)  |  |  |  |  |  |  |  |
| Valve Response Time                | Less than 5ms (1)   |  |  |  |  |  |  |  |
| Air Connection                     | M5  |  |  |  |  |  |  |  |

<sup>(1)</sup> For 1/4" body size, for valve only

| MATERIALS   |                            |  |  |  |  |  |  |  |  |
|-------------|----------------------------|--|--|--|--|--|--|--|--|
| Item<br>No. | Part No.                   | Material                               |  |  |  |  |  |  |  |
| 1*          | Body                       | Stainless steel, 316L VAR or VIM/VAR** |  |  |  |  |  |  |  |
| 2*          | Seat (Caulked)             | PFA                                    |  |  |  |  |  |  |  |
| 3*          | Diaphragm                  | Co-Cr-Ni Alloy                         |  |  |  |  |  |  |  |
| 4           | Act. Button                | Stainless steel, 316L                  |  |  |  |  |  |  |  |
| 5           | Act. Button Holder         | Stainless steel, ASTM 630 H900         |  |  |  |  |  |  |  |
| 6           | Bushing                    | Carbon steel + PTFE                    |  |  |  |  |  |  |  |
| 7A          | Regulating Bonnet          | Stainless steel, 316L                  |  |  |  |  |  |  |  |
| 7B          | Extended Regulating Bonnet | Stainless steel, 316L                  |  |  |  |  |  |  |  |
| 8           | Connection Rod             | Stainless steel, 304                   |  |  |  |  |  |  |  |
| 9           | Locking Nut                | Stainless steel, 304                   |  |  |  |  |  |  |  |
| 10          | Actuator Assembly          | Stainless steel, 316L                  |  |  |  |  |  |  |  |
| 11          | Cooling Fin                | Aluminium 6061                         |  |  |  |  |  |  |  |

\*Wetted parts \*\* Per SEMI F20





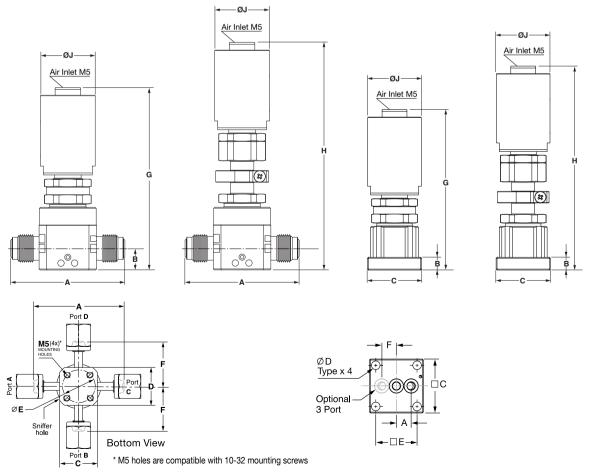
<sup>\*</sup>NC-Normally Closed



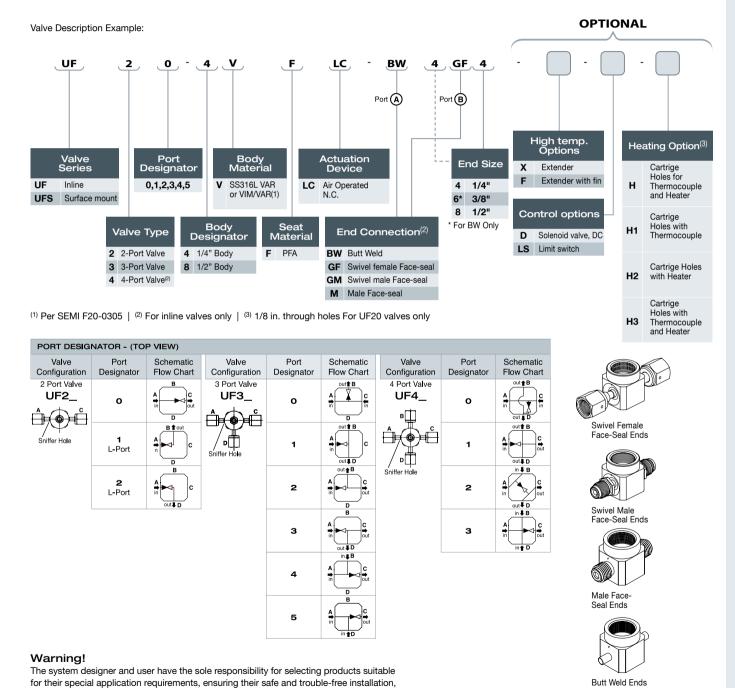
## STANDARD CONFIGURATION DIMENSIONS

| VALVE DIMENSIONS - INCH (MM) |        |                         |      |       |          |      |        |      |          |         |      |      |      |      |      |       |      |       |      |      |
|------------------------------|--------|-------------------------|------|-------|----------|------|--------|------|----------|---------|------|------|------|------|------|-------|------|-------|------|------|
| Body<br>Size                 | SERIES | End Connection          | ļ    | А В   |          | 3    | С      |      | D        |         | Е    |      | F    |      | G    |       | Н    |       | J    |      |
|                              |        |                         | in   | mm    | in       | mm   | in     | mm   | in       | mm      | in   | mm   | in   | mm   | in   | mm    | in   | mm    | in   | mm   |
| 1/4"                         | UF     | Male face seal          | 2.30 | 58.4  | 0.43 1   |      |        |      | 9.4 1.16 | 16 29.4 | 1.00 | 25.4 | 1.15 | 29.2 | 3.69 | 93.8  | 4.62 | 117.3 | 1.10 | 28.0 |
|                              |        | Swivel male face seal   | 2.78 | 70.6  |          | 11 0 | 1 16   | 20.4 |          |         |      |      | 1.39 | 35.3 |      |       |      |       |      |      |
|                              |        | Swivel female face seal | 2.78 | 70.6  |          | 11.0 | 1.16   | 29.4 |          |         |      |      | 1.39 | 35.3 |      |       |      |       |      |      |
|                              |        | Butt weld               | 1.75 | 44.4  |          |      |        |      |          |         |      |      | 0.88 | 22.2 |      |       |      |       |      |      |
|                              | UFS    | Surface mount           | 0.30 | 7.7   | 0.26     | 6.6  | 1.12   | 28.4 | 0.17     | 4.4     | 0.85 | 21.7 | 0.30 | 7.7  | 3.33 | 84.6  | 4.26 | 108.1 | 1.10 | 28.0 |
|                              | UF     | Male face seal          | 2.99 | 76.0  | 0.69 17. |      |        | 37.0 | 1.46     | 37.0    | 1.10 | 28.0 | 1.50 | 38.0 | 4.93 | 125.3 | 5.86 | 148.8 | 1.34 | 34.0 |
| 1/2"                         |        | Swivel male face seal   | 3.93 | 100.0 |          | 175  | 1 46   |      |          |         |      |      | 1.97 | 50.0 |      |       |      |       |      |      |
|                              |        | Swivel female face seal | 3.93 | 100.0 |          | 17.5 | 5 1.40 |      |          |         |      |      | 1.97 | 50.0 |      |       |      |       |      |      |
|                              |        | Butt weld               | 2.16 | 55.0  |          |      |        |      |          |         |      |      | 1.08 | 27.5 |      |       |      |       |      |      |
|                              | UFS    | Surface mount           | 0.46 | 11.6  | 0.31     | 8.0  | 1.50   | 38.1 | 0.20     | 5.2     | 1.19 | 30.2 | 0.46 | 11.6 | 4.45 | 113.2 | 5.38 | 136.8 | 1.34 | 34.0 |

Dimensions are for reference only, and are subject to change.



#### **ORDERING INFORMATION**



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of products can cause property damage or personal injury.

operation, and maintenance. Application details, material compatibility and product ratings should all be considered for each selected product. Improper selection, installation or use

